

Klipper

- printer.cfg

printer.cfg

```
[include mainsail.cfg]

[include macros/*.cfg]


[virtual_sdcard]
path: /home/biqu/printer_data/gcodes
on_error_gcode: CANCEL_PRINT


[mcu]
serial: /dev/serial/by-id/usb-Klipper_XXXXXXXXXXXXXXXX

[printer]
kinematics: cartesian
max_velocity: 300
max_accel: 3000
max_z_velocity: 5
max_z_accel: 100


#####
###
# Temperature Sensors
#####
###


[temperature_sensor CB1]
sensor_type: temperature_host
min_temp: 10
max_temp: 100


[temperature_sensor E3EZ]
sensor_type: temperature_mcu
min_temp: 10
max_temp: 100


#####
###
```

```
# Fan Settings
#####

###

[heater_fan HotendFan]
pin: PB15
max_power: 1.0
fan_speed: 0.7
kick_start_time: 0.1
heater: extruder
heater_temp: 50.0

[fan]
pin: PA8

[temperature_fan BoardFan]
pin: PB14
max_power: 1.0
sensor_type: temperature_host
control:watermark
target_temp: 45
min_temp: 0
max_temp: 90
off_below: 0.10
kick_start_time: 0.50
max_speed: 0.9
min_speed: 0.3

#####

###

# neopixel Settings
#####

###

[neopixel Licht]
pin: PC7
chain_count: 2
initial_RED: 0.0
initial_GREEN: 1.0
initial_BLUE: 0.0
```

initial_WHITE: 0.0

###

BLTouch Settings

###

[bltouch]

sensor_pin: PA6

control_pin: PA7

samples: 2

#horizontal_move_z: 10

speed: 20

x_offset: -31

y_offset: -8

#z_offset: 0.0

##

Bed Mesh Settings

###

[bed_mesh]

speed: 100

horizontal_move_z: 10

mesh_min: 10, 10

mesh_max: 133, 145

probe_count: 4, 4

mesh_pps: 2,2

fade_start: 1

fade_end: 10

fade_target: 0

###

128x64 Full Graphic Creality CR10 / ENDER 3 stockdisplay

###

```
[display]
lcd_type: st7920
cs_pin: EXP1_7
sclk_pin: EXP1_6
sid_pin: EXP1_8
encoder_pins: ^EXP1_5, ^EXP1_3
click_pin: ^!EXP1_2
```

```
[output_pin beeper]
pin: EXP1_1
```

```
#####
# X configuration
#####
```

```
[stepper_x]
step_pin: PA14
dir_pin: PA10
enable_pin: !PA13
microsteps: 16
rotation_distance: 40
endstop_pin: ^PC4
position_min: -20
position_endstop: -20
position_max: 165
homing_speed: 50
```

```
[tmc2209 stepper_x]
uart_pin: PB8
#diag_pin: PC4
run_current: 0.800
stealthchop_threshold: 999999
```

```
#####
# Y configuration
#####
```

```
[stepper_y]
step_pin: PC8
```

```
dir_pin: PA15
enable_pin: !PC14
microsteps: 16
rotation_distance: 40
endstop_pin: ^PB0
position_endstop: 0
position_min: -5
position_endstop: -5
position_max: 165
homing_speed: 50
```

```
[tmc2209 stepper_y]
uart_pin: PC9
#diag_pin: PB0
run_current: 0.800
stealthchop_threshold: 999999
```

```
#####
# z configuration
#####
```

```
[stepper_z]
step_pin: PD2
dir_pin: PD4
enable_pin: !PD3
microsteps: 16
rotation_distance: 8
endstop_pin: probe:z_virtual_endstop
#position_endstop: 0
position_max: 180
position_min: -2.0
```

```
[tmc2209 stepper_z]
uart_pin: PD0
#diag_pin: PC6
run_current: 0.650
stealthchop_threshold: 999999
```

```
[safe_z_home]
home_xy_position: 114, 87 # Change coordinates to the center of your print bed
```

```
speed: 50
z_hop: 10          # Move up 10mm
z_hop_speed: 5
```

```
#####
# E configuration
#####
```

```
[extruder]
step_pin: PD5
dir_pin: !PD6
enable_pin: !PB3
microsteps: 16
rotation_distance: 33.500
nozzle_diameter: 0.400
filament_diameter: 1.750
heater_pin: PB11 #HE0
sensor_type: EPCOS 100K B57560G104F
sensor_pin: PA4 #TH0
#control: pid
#pid_Kp: 21.527
#pid_Ki: 1.063
#pid_Kd: 108.982
min_temp: 0
max_temp: 270
```

```
[tmc2209 extruder]
uart_pin: PD1
run_current: 0.800
stealthchop_threshold: 999999
```

```
[heater_bed]
heater_pin: PB2 #HB
sensor_type: EPCOS 100K B57560G104F #Generic 3950
sensor_pin: PA3 #TB
#control: watermark
min_temp: 0
max_temp: 130
```

```
[board_pins]
```

aliases:

```
# EXP1 header
```

```
EXP1_1=PC1, EXP1_3=PC3, EXP1_5=PC0, EXP1_7=PA2, EXP1_9=<GND>,
```

```
EXP1_2=PC2, EXP1_4=<RST>, EXP1_6=PA0, EXP1_8=PA1, EXP1_10=<5V>
```